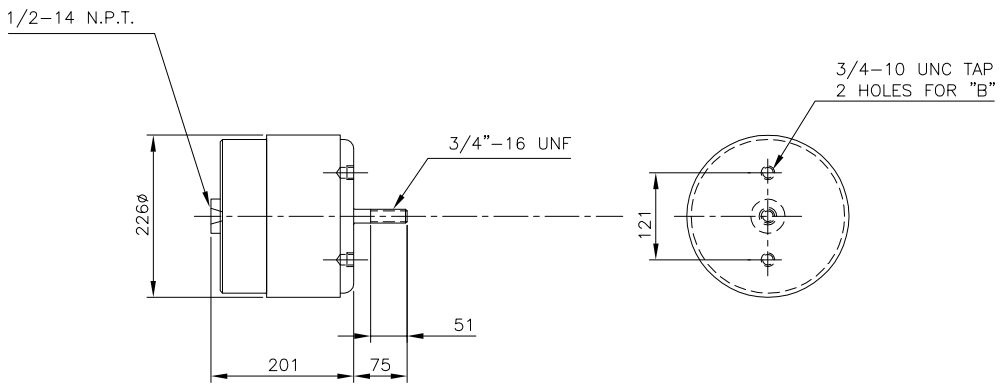
DWG. NO. 1 4 2 3 6 5 REV. 1



A — ROTOCHAMBER (INDUSTRIAL CYLINDER)
TYPE 50 – 203 (8") BORE x 100 (4") STROKE
MANUF. P/N (226748)

NOTE: ABOVE TO BE PAINTED PER PAINT SPECIFICATIONS FOR CORROSIVE ENVIROMENTS PER SHEET #"D" OF B/M.

B — ROTOCHAMBER: STUD# 231881
STUD NUT# 203008
LOCK WASHER# 202987
NOTE: ABOVE TO BE 316 STN/STL

C — ROTARY UNION – DEUBLIN MONOFLOW
NO. 525–000–001 –R.H. THREADS

							CA
							BY
							BW
							BV
							BT
							BS
							BP
							BN
							BM
							BK
							BH
							BG
							BF
							BD
							BC
							BB
							BA
							AY
							AW
							AV
							AT
							AS
							AP
							AN
							AM
							AK
							AH
							AG
							AF
							AD
							AC
							AB
							AA
							Y
							W
							V
							T
							S
							P
							N
							M
							K
							H
							G
							F
							D
		4	18	–	–		C
	28	60	20	20			B
	14	30	10	14			A
NUMBER REQUIRED							
	C4427–233	C4427–217	C4427–208	C4427–202			GEN. ORDER
	3/16/98	3/16/98	3/16/98	3/16/98			DATE

REV	DATE	DESCRIPTION – SIGNATURE
0	3/16/98	ISSUED FOR CONSTRUCTION
1	6–8–00	AS BUILT

REVISIONS

ALL DIMENSIONS ARE IN METRIC UNITS

CAPACITY IMPROVEMENT AND MODERNIZATION PROJECT
KAPASITE ARTIRMA VE MODERNIZASYON PROJESI

PROJECT NAME: ELECTROLYTIC TINNING/ TIN FREE STEEL FACILITIES

EREGLI: EREGLI DEMIR ve CELIK FABRIKALARI T.A.S.

DWG. CODE

PURCHASE ORDER NO.

MICROFILM NO. /

FURNACES — ITALIMPIANTI

TECHINT ITALIMPIANTI INC.

STRIP PROCESSING LINES — AETNA STANDARD

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DRAWING DOCUMENT NO. — DESCRIPTION

REFERENCES

PROJECTION

MACHINERY TOLERANCE UNLESS OTHERWISE NOTED.
FINISH 6.3/ = ±1.0 FINISH 3.2/ = ±0.5
BOLT HOLE CENTERS ±1.0

TECHINT

DETAIL
AIR CYLINDER

	NAME	DATE	SCALE	DWG. NO.	REV.
DRWN.	GBH	11/11/97	1 : 5	1 4 2 3 6 5	1
CHKD.	D. QUIMBY	3–16–98			
APPD.	J.B.	6–8–00			